



# ExMax - ¼ turn actuator

Electrical, explosion proof rotary actuators size S 24...240 VAC/DC, 95° angle of rotation incl. 5° pretention 45/90 & 135/270 lbf-in without and 45/90 & 135 lbf-in with safety operation (spring return) tested in acc. with Canadian and United States hazardous location standards for Class I, II, III, Division 1, Groups BCDEFG and zone 1, 2, 21, 22.

ExMax- 45.90-Y-A
ExMax-135.270-Y-A
ExMax- 45.90-YF-A
ExMax- 135-YF-A
ExMax- ... - VAS
ExMax- ... - CTS

Subject to change!

# Compact . Easy installation . Universal . Cost effective . Safe

Туре	Torque	Supply	Motor running time	Spring return	Control mode	Feedback	Wiring diagram
ExMax-45.90-Y-A	45/90 lbf-in, 5/10 Nm	24240VAC/DC	7.5/15/30/60 s/90°	without	4-20 mA / 0-10 V	4-20 mA / 0-10 V	SB 4.0
ExMax-135.270-Y-A	135/270 lbf-in, 15/30 Nm	24240VAC/DC	7.5/15/30/60 s/90°	without	4-20 mA / 0-10 V	4-20 mA / 0-10 V	SB 4.0
ExMax-45.90-YF-A	45/90 lbf-in, 5/10 Nm	24240VAC/DC	7.5/15/30/60 s/90°	3 or 10 s/90°	4-20 mA / 0-10 V	4-20 mA / 0-10 V	SB 5.0
ExMax-135-YF-A	135 lbf-in, 15 Nm	24240VAC/DC	7.5/15/30/60 s/90°	3 or 10 s/90°	4-20 mA / 0-10 V	4-20 mA / 0-10 V	SB 5.0
ExMax VAS	Type as above but with stai	nless steel housing (	AISI 316) for aggressive amb	ient (0,47" × 0,47" shaft	, shaft manual override	, cable glands and h	ollow rivet Ms-Ni)
ExMax CTS	Type as above but with Al	housing and marine	e painting (0,47" × 0,47" sha	ft connenction, shaft m	anual override, cable	glands and hollow	rivet Ms-Ni)

# **Application**

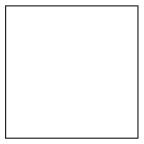
# Damper













# Description size S

The new actuators are a revolution for safety, control and shut-off dampers, VAV systems, ball valves, throttle valves and other motorized applications for HVAC systems, in chemical, pharmaceutical, industrial and Offshore-/Onshore plants, for use in hazardous areas class I,II,III division 1 (NEC500) and zone 1 (gas) and zone 21 (dust) (NEC505). Highest protection class and NEMA4X, IP 66 protection, small dimensions, little weight, universal functions and technical data, an integrated heater and an optional stainless steel housing guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site (Accessory "Stick" is required). 4 motor running times and 2 torques as well as 2 spring return times, according to the actuator type, are selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24...240 VAC / DC.

The actuators are 100% overload protected and self locking.

ExMax-...-YF-A actuators are equipped with spring return fail safe function standard shaft connection is a double squared direct coupling with 0.47"  $\times$  0.47"/ 12  $\times$  12 mm.

Different accessories are available to adapt round/squared shafts with different sizes, conduit boxes or adaptations for ball valves and throttle valves.

# Highlights

- ► For use in Class I, II, III, Division 1 and zone 1, 2, 21, 22 areas
- ► Universal supply unit from 24...240 VAC/DC
- ▶ 4 different motor running times (7.5-15-30-60 s/90°), adjustable with stick on site
- ▶ 2 different spring return running times (3-10 s/90°), adjustable with stick on site
- ► Control 0-10 V, 4-20 mA with or without spring return function
- ► Feedback signal 0-10 V, 4-20 mA
- 45/90/135/270 in-lbs, 5 /10/15/30 Nm actuators in the same size (S)
- ▶ 100 % overload protected
- ► Compact design and small dimension (L × W × H = 8.27" × 3.74" × 3.15")
- ▶ Direct coupling to the damper shaft with double-squared connection 0.47" × 0.47"
- ▶ 95° Angle of rotation incl. 5° pre-tention
- ► Robust aluminium housing (optional stainless steel or amercoat painting)
- NEMA4X, IP66 protection
- ► Simple manual override include + preparation for comfortable manual override
- ► Gear made of stainless steel and sinter metal
- ► Only 7.7 lbs (3,5 kg) weight
- ► Integral heater for ambient temperatures down to -40°F, -40°C
- Integral safety temperature sensor
- ▶ Integral equipment for manual adjustment (push button, lamp, external stick)
- Range of accessories

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# ExMax-...-YF-A



#### ExMax-..-VAS/-CTS Special makes

Technical data	ExMax-45.90-Y-A	ExMax-135.270-Y-A	ExMax-45.90-YF-A	ExMax-135-YF-A
Torque motor	45/90 lbf-in, 5/10 Nm selectable	135/270 lbf-in, 15/30 Nm selectable	45/90 lbf-in, 10 Nm selectable	135 lbf-in, 15 Nm
Torque spring return (F)	without spring (F)	without spring (F)	min. 90 lbf-in, 10 Nm	min. 135 lbf-in, 15Nm
Dimension of external torque	above mentioned torques are min.	torques, external torque should be max. 8	30 % of max. actuator torque but n	nin. 30 lbf-in / 3 Nm
Supply voltage/Frequency	24240 VAC/DC, ± 10 %, self ada	ptable, Frequency 5060 Hz ± 20 %,		
Power supply rating	Inrush current 2 A max. 1 sec. nom	inal currents see table (I start >> I rated),		
Power consumption	see table extra info EL depends on	voltage and adjusted running time max.	30 W resp. 50 VA, in blocking posit	ion max. 10 W
Power consumption heater	approx. 16 W, heater starts at temp	perature lower -4°F/-20°C		
Protection class	class I (grounded)			
Angle of rotation and indication	95°, incl. ~ 5° pre-tention, mechar	nical value indication		
Working direction	selectable by left/right mounting to	the damper/valve shaft		
Motor running time	30 s/90° (adjustable running times	are 7.5 / 15 / 60 s/90° with accessory stic	ck on site)	
Motor	brushless DC motor			
Spring return (F)	without F	without F	spring return in the event of loss	of power
Spring return running time (F)	without F	without F	spring return ~10 sec. at 90°	
3 sec. mode - spring return	without F	without F	spring return ~3 sec. at 90° (sele	ectable by accessory stick)
Safety operations at 10 sec (F)	without F	without F	min. 10,000 in acc. with construc	ction of damper and ambient
Safety operations at 3 sec (F)	without F	without F	min. 1,000 in acc. with construc	ction of damper and ambient
Response time spring return	up to 1 sec. after power failure			
Control mode U	0-10 V, 4-20 mA in acc. with wiring	, selectable on site, galvanic isulation beto	ween supply and signals	
Feedback Signal Y	0-10 V, 4-20 mA in acc. with wiring	, selectable on site		
Resistance of Y and U signals	Input signal Yu (0-10 V) @ 10 kΩ,	Yi (4-20 mA) @ 100 $\Omega$ ; Feedback signal	Uu (0-10V) @ 1000 ∞ Ω, Ui (4-	-20 mA) @ 0 800 Ω
Reverse function	Reverse function of Y and U signal	accessory stick is required		
Adjustment of Y and U	If the angle of rotation is different to	90° the input Y and output signal U can	be adjusted to a new angle of rotat	tion
Axle of the actuator	double squared 0.47" × 0.47", 12 ×	12 mm, direct coupling, 100 % overload	protected and self locking up to 13	5 lbf-in, 15 Nm
Electrical connection	cable ~ 39,4", (1 m), diameter of w	ires 20 AWG (0.5 mm²), for connection ins	side hazardous areas an XP junctio	on box is required!
	connect an additional protection ea	orth with min 18 AWG		
Diameter of cable	~ Ø 0.28", 8 mm	~ Ø 0.28", 8 mm	~ Ø 0.29", 8 mm	~ Ø 0.29", 8 mm
Conduit connection	1/2" NPT, entry is an integral part	of explosions proof encapsulation		
Manual override	Manual override only if supply volta	age is cut, use delivered socket wrench, s	low motion, enough torque/force is	required
	Attention: with manual operation of	of actuators with spring return danger of ir	njury exists, with release/let go the	allen key.
Integral heater	integral heater, controlled, for ambi	ent temperature down to - 40°F / -40 °C		
Housing material	Aluminium die cast housing, painte	d (optional in stainless steel version - type	eVAS, marine painting type	CTS)
Dimensions	L × W × H = 8.27" × 3.74" × 3.15" (	210 × 95 × 80 mm), for diagramm see ex	tra information "ME"	
Weight	~ 7.7 lbs / 3.5 kg Aluminium housin	ig (stainless steel ~ 15.4 lbs / 7 kg)		
Ambient temperature	working temperature -40+104°I	F / -40+40°C at T6 and -40+122°F / -4	0+50°C at T5, humidity 090 %	rH non condensing
Storage temperature	-40+158°F / -40+70°C			
Environment conditions	for outdoor installation a protective	housing against rain, snow, sun should b	e applied, altitude up to 2000 m, po	ollution degree 2
Operation mode		ermittent mode, note also page 4 section I		
Self adjustment	, , ,	or or angle of rotation is < 90° start the sel		tton 3 sec.)
Maintenance		ust be complied with regional standards, r		
Cleaning		avoided, for cleaning use wet cloth		
Wiring diagrams (SB)	SB 4.0	SB 4.0	SB 5.0	SB 5.0
Delivery	1 actuator with flying leads, double s	squared shaft connection 0.47 × 0.47" 12 ×	12 mm, 4 screws, 4 nuts, allen key	for simple manual override
-		isted see "Parameter at delivery". The par	•	·
Parameter at delivery	45 lbf-in, 5 Nm 30 sec	135 lbf-in, 15 Nm 30 sec	45 lbf-in, 5 Nm 30 sec.	135 lbf-in, 15 Nm 30s

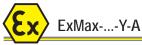
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Explosion	proor	ExMax actuators	- Size S

CSA certified	CSA Certificate 2236405 + supplement 2344516
Approval for divisions	Class I, II, III, Division 1, Groups BCDEFG
Approval for zones	Class I, Zone 1, AEx d ia IIC
Approval elec. safety	CSA 61010-1
UL certified	QUYX E340805
Approval elec. safety	UL 61010-1
EMC	2004/108/EC
Low voltage	2006/95/EC overvoltage cat II,
NEMA / IP-Protection	NEMA4X / TYPE4X / IP66m²

# Accessories or special solutions – size S

Stick	for set (adjust) diff. actuator functions (motor running, spring return time)
VAS	listed types in stainl. steel V4A / AISI 316 Cd / 1.4581 / X5CrNiMoNb 1810
CTS	above listed types in Al-housing with marine painting, parts Ms-Ni
ExBox	junction boxes for haz. locations (ATEX only)
MKK-S	mounting bracket for junction boxes type ExBox direct on actuator
KB-S1-A	clutch for damper shafts Ø 0.39"0.79" and $\square$ 0.39"0.63"
KB-S2-A	clutch for damper shafts Ø 0.39"0.79" and □ 0.39"0.63"
HV-S	comfortable manual override for actuators size S
Adaptations	various adaptations for dampers/valves on request
AR-12-xx	Reduction of square connection from 0.47" to 0.43", 0.39", 0.35", 0.32"

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Special makes

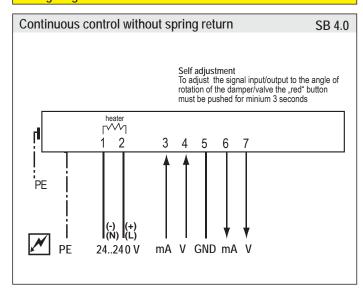
# ExMax-..-VAS/-CTS



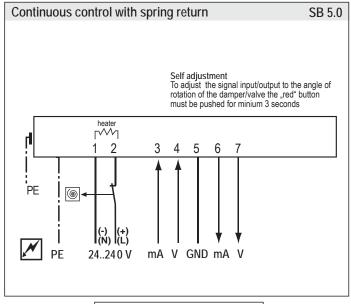
#### **Electrical connection**

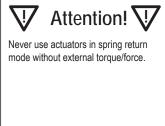
ExMax actuators are equipped with a universal supply unit working at a voltage range from 24...240 VAC/DC. The supply unit is self adjustable to the connected voltage! Note the inrush current is approx. 2 A for max. 1 sec. For electrical connection inside hazardous locations an explosion proof junction box is required. For permanently connected equipment is an external 2 A (time lag) circuit-breaker in the control cabinet required. This should be in close proximity to the equipment and within easy reach of the operator. It should be marked as the disconnecting device for the equipment. Approved fuse according IEC 60127-2 and/or UL 248-14 and min. breaking capacity 1500 A for AC and/or DC supply voltage should be used.

#### Wiring diagram ExMax-45.90-Y-A and ExMax-135.270-Y-A



### Wiring diagram ExMax-45.90-YF-A and ExMax-135-YF-A





## Parameter, Adjustment – Failure indication



# Function, adjustment and parameter

A) Self adjustment of Angle of rotation for fast running time and angle < 90°: Push the red button for minimum 3 seconds. The actuator will drive into both end positions to be adjusted. LED indicates blicking green.

Adjustment time needs approx. 60 sec. (30 sec. On, 30 sec. Off).

#### B) Additional information:

Direction depends on left/right mounting of the actuator to the damper/valve.

#### C) Selection of running time and torque:

Adjustment can be done with supply voltage only.

Settings only if actuator is not running.

Set DIP switch "accessory stick" into the correct position

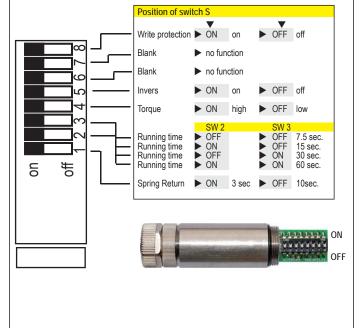
Push the button more than 1 sec and less than 3 sec. LED is orange and after data transfer blinking red-green. If LED is red blinking only there was an error.

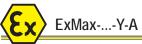
#### D) Running time spring return:

The running time of 3 or 10 sec. spring return is selected by wiring "Stick" see table below

# Error indication

See extra information "EL"





# Special makes

# ExMax-..-VAS/-CTS



# Mounting instructions and important information for operation and installation

#### Important information for installation and operation

#### A. Installation, commissioning, maintenance

Wiring must be in accordance with local codes and regulations. In acc. with operation all actuators are maintenance free. Nevertheless maintenace must comply with regional standards, rules and regulations. The flameproof enclosure is protected against mechanical shock by the housing of the actuator. The actuators must not be opened by the customer. For outdoor installation a protective housing against rain, snow and sun should be applied to the actuator, as well as a constant supply at terminal 1 and 2 for the integral heater. For electrical connection inside hazardous locations a junction box is requested.

Attention: If the actuator is put out of operation all national regulation must be applied. For hazardous location installation regard the control drawing.

#### B. Shaft connection, selection of running time, heater

The actuators are equipped with a direct coupling double squared shaft connection of 0,47" × 0,47", (12 × 12) mm. For round shafts an adaptor is available (Accessory type KB-S-A).

The housing of the actuator is axially symmetrically built to select open/close direction of the spring return function by left/right mounting.

In acc. to the actuator type 4 different motor running times and 2 different spring return running times can be selected on site.

#### C. Spring return

Spring return function works if the supply voltage (terminal 1 or 2) is cut. In the event of an electrical interruption, the spring returns to its end position.

D. Operation at an ambient temperature below -40°F / -40°C

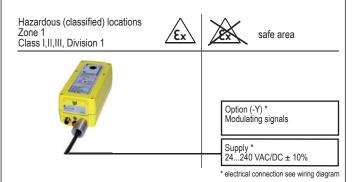
See extra information "EL". The integral heater is for ambient temperatures down to -40°F / -40 °C.

#### E. Excess temperature and Operation mode

Actuators are protected against excess temperature. An internal thermostat guarantees the temperature class in the event of failure. If this thermostat is working the actuator must be sent to the factory. All actuators are equipped with an additional temperature sensor to stop the actuator before reaching this max. temperature. In this case the failure must be eliminated immediately on site. The actuator works with intermitted operation mode S3 50%. This restriction is valid for full load (30 W) applications. Means. 5 min working, 5 min cooling. Otherwise the internal thermostat switch off the motor. F. Synchron mode

Do not connect several actuators to one shaft or link mechanically together.

# Installation



- Certified apparatus must be installed in accordance with manufacturer instructions
- If the equipment is used in a manner not specified by the manufacturer, the safety protection provided by the equipment may be impaired.
- Installation and maintenance must comply with regional standards, rules and regulations. Install per Canadian Electrical Code (CEC).
- Install per National Electrical Code (NEC).
- Do not open covers when circuits alive
- The cable must be installed in a fixed position and protected against mechanical and thermical damage. Damaged cords must be replaced by manufacturer.
- Connect protection earth with min. 18 AWG wire size.
- Avoid thermal transfer from ducts, pipes, .. to actuator (ensure max. ambient temp!) Ambient temperature -40...+104 °F /-40...+40 °C @ T6
- Close after settings all covers and entries tight min. NEMA4X/IP66.
- For outdoor installation a protective housing against rain, snow, sun should be applied
- For electrical connection use an approved conduit box, junction box
- All Conduits must be assembled with a minimum of five full threads engagement.
- Use supply wires suitable for 5°C above surroundings.
- Seal conduit within 18 inch

#### Mounting on air dampers with double squared shaft connection



Details see extra information "ME".

#### Mounting on air dampers with clutch

Details see extra information "ME".



# Mounting of quarter turn valves



Details see extra information "ME".

# ExSwitch - adaptable external Ex-d aux. switches (ATEX only)



ExSwitch is an accessory to ExMax actuators size S. fixing directly onto the actuator. ExSwitch are aux. switches with with 2 potential free contacts, adjustable on site. The electrical wiring needs an Ex-e terminal box

# ExBox - adaptable Ex-e terminal box (ATEX only)



For electrical connection of an ExMax inside the hazardous area an Ex-e terminal box is required. To adapt the ExBox direct to the actuator housing an additional accessory type MKK-S is required.

### Extra information "EL" (see additional data sheet)

extra technical information, versions of circuit diagrams and failure indication

#### Extra information "ME" (see additional data sheet)

extra technical information, dimensions, installation instruction and illustration

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